

INTELLIGENCE CREATIVITY & SKILLS





POLYPLASTICS ADVANTAGE

ONE STOP SOLUTION

Tooling through state-of-the-art tochnology using technology using Pro E-CATIA & **CNC Machining**

Assembly

Compression,

Extrusion &

Blow Molding, **In House Design &**

Sheet Metal

Development



Ultrasonic/ **Decoration** Hot Plate Welding,

Fuse Assembly, **Auto Electrical &** Allied Auto Parts Assy. **Molding & Press Shop**

Powder Coating,

Screen Printing

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VISION

Polyplastics' vision is to be a Global Automotive component manufacturer through superior customer service, innovation, quality and commitment.

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Polyplastics is gearing to be the leader by increasing its market share in Indian and Global markets and by expanding its customer base and product range. We are committed to meet the customer requirements & specifications, supplier needs and employees satisfaction.

ENVIRONMENT

Protecting our environment is integral to our corporate philosophy. To achieve this, Polyplastics will comply with all mandatory environmental regulations relating to our products, processes and raw materials.

SAFETY ®

Polyplastics shall provide safe work places by integrating environment and safety policies into all day-to-day operations. It will also ensure total employee satisfaction through safe and green environs at work.



Kamal Gupta, Managing Director and Kapil Gupta, Jt. Managing Director

he Journey to Excellence began in 1967, when the Polyplastics Group entered into the realm of Engineering Plastics with the establishment of a small tool room for manufacturing machined components & Injection molds. The very first component - spacers for co-axial telecommunication cables, developed with the support of UN aided tool room, made history in India and European countries. STC London, the original collaborators of the Indian manufacturers of co-axial cables, were fully satisfied with the characteristics and performance of the product and they recommended our name to many of their licenses in Europe. We started exporting to Finland, Austria, Italy and UK maintaining a monopoly for several years. This development made us win import-substitution award in 1987.

From this modest beginning and driven by a vision of complete customer satisfaction, through our unwavering will to meet stringent quality standards, laid the foundation for us becoming a 'Name in Engineering Plastics', and a world class company today for others to benchmark.

Intelligence, Creativity and Skills perfected with the technical collaboration from leading companies of Japan and Spain has helped us to manufacture high quality components for both Global and Domestic OEMs. All the plants have state-of-the-art equipment, manned by highly skilled and dedicated professional workforce ensuring only the best quality. Even today our courage to chart new frontiers is built on the strength of long experience, constant innovation, adoption of latest technology and aligning to corporate goals.

The name Polyplastics continues to stand for trust, reliability and dedicated customer service.

ONE STOP SOLUTION

One Stop Solution enables close protection of our customers' intellectual properties during the complete development and manufacturing process.



Engineering & Design

- Project Management
- Product Design
- Tool Design
- Tool Development
- Product Validation



Manufacturing

- Injection Moulding
- Extrusion Moulding
- Gas Injection Moulding
- Steam Injection Moulding



Decoration

- Electroplating on Plastics
- Body Color Painting
- Decorative Film Insert Moulding (IMD)
- Hot Stamping
- Vacuum Metalizing / PVD
- Powder Coating
- 3D Emblems (Kromex)
- Pad printing & Screen printing



Assembly

- Robotic Ultrasonic Welding
- Hot Plate Welding
- Fusion Bounding
- Auto Electrical Assy.
- Allied Auto Parts Assy.
- Heat Stacking





Strategic Business Unit for Design Outsourcing which provides in-house Technical Support for Products Design.

Design capabilities are integral part of Polyplastics drive to bring top quality products to customers in shortest possible time

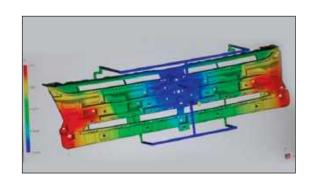


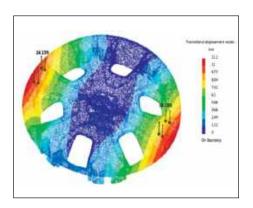
Our Capabilities

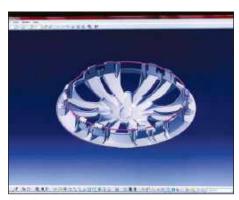
- Product & Tool Design
- Reverse Engineering
- Rapid Prototyping
- Surface/Solid Modeling
- Mold Flow Analysis
- CAE ANSYS
 - Rigidity
 - Impact Resistance
 - Ball drop analysis
 - Torque analysis
 - Stress/Strain Analysis
 - Vibration Analysis

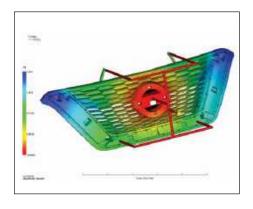
Design Softwares

- CATIA
- Unigraphics Nx
- AutoCAD
- SolidCAM
- DELCAM









The application of latest engineering softwares in tune with experienced, dedicated and highly skilled workforce result in high quality and reliability of our tools.

We endeavor to shorten development lead time with the aim of always offering tools of world-class quality using sensitivity and creativity of human skills aided by CAD, CAM & CAE.

Development and production activities of Polyplastics are strongly supported by a modern, in-house tool room. To meet the company's requirement of a large number of toolings for a wide variety of components, our tool room is equipped with state of the art softwares, CNC Machines, wire cut EDM & all necessary general-purpose & special-purpose machines of leading manufacturers.

Bigger and critical moulds are also out sourced from Japan, Korea and China.

SOFTWARE for Machining

- iMachining
- Del Cam

Machining Facilities

CNC Machine - 7 Nos

Max Bed Size : 1700x710x710 (mm)

■ EDM-6Nos

Max Bed Size : 1700x650 (mm)

Wire Cut - 2 Nos

Size : 400x300x32 (mm)

■ Die Spotting Press - 20 Tons

Our Tool Room is capable of making large, complex

- Injection Molds
- Extrusion Dies
- Thermoset Injection Molds
- Sheet metal Dies
- Checking gauges, Jigs & Fixtures



CNC machining for Wheel Cover Cavity



Mould Matching Press





Electrical Discharge Machines



CNC Machining Centers





CNC Spark Erosion Machine



Vision Measurement Machine (VM)



Mould Polishing



Mould Assembly



One Stop Shop for Plastic Decorative Components





DOMESTIC OEM's

PASSENGER CARS





























COMMERCIAL VEHICLES & TRACTORS















TWO WHEELERS











WHITE GOODS/OTHERS





TIER 1



















GLOBAL OEM's











for its products and finishes developed in collaboration with global companies from Japan, Spain and Italy. We at present are in a position to offer global quality standard part at competitive prices from India. We have already won prestigious orders from renowned OEMs globally for exports.

Over a period Polyplastics has emerged as one of a leading company for the manufacturing of Front Facia Grills, Hood Mouldings, and Rear Garnishes in different sizes and types. Our dedicated services to the customers have made us a leader in the industry & we continue to excel into the field of decorative techniques. At Polyplastics, we pioneered the core techniques for developing emblems, badges and Monograms by the Electroplating, Painting, Vacuum Metalizing, In Mold Decoration, Kromex & Hot Stamping systems.

Garnish



Decorative film inserts (IMD)



Front Bumper Grill



Our electroplated Parts have met the standards of Honda, Ford, Toyota, Nissan, Renault & General Motors so well that they have selected us for global sourcing.

Different type of large components with the different combination of assy. and materials has proved that Polyplastics strength not only lies in small components but it is equally technically sound in the design, development and supply of bigger parts also.

We have adopted our emblem manufacturing techniques to the production of wheel covers which serve both functional and ornament needs, combining aesthetics and function specification of OEMs. At Polyplastics, we have developed wheel covers by successfully painting PA6,PA66, ABS, PC+ABS, PP and PPO resins that offer superb shock, heat and scratch resistance. We have developed unique painting formulations and techniques to give a brilliant surface. We now offer multicolored wheel cover options to our customers.



Wheel Cover



Hub Caps





Chevrolet emblems



Emblem, Badges & Name Plates



Door Handles (in collaboration with Sakae Riken Japan)



Door Handles parts





Moulded Components



Body side Mouldings



Moulded and Body Colored Mud Flaps



Components & Assemblies

Our injection moulding facility has over 120 machines of latest technology with capacity ranging from 30 to 1600 tons. They produce high surface quality injection moulded parts suitable for post finishing operations like Electroplating, Painting, Hot Stamping and Vacuum Metallizing. They can also produce insert moulded and high precision parts in two materials as well as parts with dimensional stability requirements.

Polyplastics has an advanced state of the art, high capacity and flexible manufacturing set up which can meet the most demanding of customer schedules. We are capable of manufacturing over 3 million units per month. The sales order and production scheduling system is powered by the latest production software assessing the maximum information about customers' supply chain requirements.

The injection moulding machines with their advanced controls and closed loop material drying system enable us to achieve optimum manufacturing parameters, precision reproduction of components with high repeatability.

Preventative Mold Maintenance program, Process Validations, Lot traceability are additional tools which have been imbibed into our daily production systems to ensure smooth round the clock operations.

As one of the most modern and technical moulding shops, we have extensive know how and experience to process large range of engineering polymers. All moulding materials have been certified as free from hazardous substances by our suppliers.

Keeping in mind our commitment towards environment, we have installed only All Electric Injection moulding machine in the past decade. Recently we have also installed modern mould cooling systems which consume lesser water.

Our other equipment for decorating processes include High Pressure forming machine for film insert moulding from Neibling, Germany, Patented Soft 3D emblem manufacturing process from Italy and twin door PVD/Vaccuum metalizing machines. We are now also offering latest Hot Foil Stamped grills and other decorative components.





Vacuum Metalizing Chamber





Neibling High pressure forming machine



Decorative film insert moulding



3D Emblem manufacturing & Screen Printing

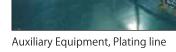




Hot Stamping Machine



- Max. plating Window size 1600 mm x 1000 mm.
- Facilities at Yamunanagar, Pune, Bhiwadi and Gujarat.
- Tri Nickel with MPS process, Bright Hexavalent process, Trivalent Chrome in multiple colors and Satin finishes.
- Plating on ABS, PC+ABS.





Effluent treatment plant with water recycling system



Vacuum evaporator for Chrome recovery





Assembly stations with Poka Yoke



Robotic Ultrasonic Welding

A strong quality culture prevails throughout the organization which allows Polyplastics to deliver highest quality products that meet customer expectations worldwide.

All processes are designed to manufacture products that meet customers' individual quality requirements. To guarantee Total Quality Management, which is the heart of reliability, we monitor quality control right from the initial stages of design and development.

We control process parameters at each stage of production to ensure consistent quality in our products. This enabled us to earn the invaluable confidence of our OEM customers who buy our components under their self-certification scheme.

Our finished products are subjected to repeated tests and evaluations conducted under extreme environmental conditions at regular intervals, in order to ensure high level of reliability and durability. Accuracy of the human eye, when inspecting products, goes far to guarantee the matchless Quality.

Our quality matrix comprises closed-loop management of non-conformance, corrective and preventive actions(CAPA), auditing processes and tracking their impact with real-time visibility.

We ensure strict adherence to OEMs specifications & quality standards

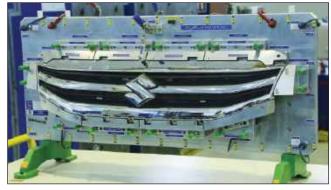




Pre-GCA Inspection



Environment Test Chamber & CASS Test



Front Facia (Grill) Checking Fixture



Plating Thickness/Step Testing



Micro TRI Gloss Meter



UTM Machine

Micro Porosity Test



Wheel Cover Balancing Machine



Moisture Analyser



Paint Film Thickness Equipment



Oven, Humidity Chamber & Profile Projector

POLYPLASTICS INDUSTRIES(I) PVT. LTD - YAMUNANAGAR



O-15, Industrial Area, Yamuna Nagar- 135001 Haryana, India

Total Area : 10000 sqmts Covered Area: 6500 sqmts **Employees** : 650

: IATF 16949, ISO14001, ISO 27001, OHSAS 18001, O1, AESE-B, BIOS Certifications

POLYPLASTICS INDUSTRIES(I) PVT. LTD - PUNE



Plot No. B-30/2, MIDC, Ind. Area, Ranjan Gaon-412220 Distt. Pune, Maharashtra, India

: 10000 sqmts Total Area Covered Area : 7000 sqmts **Employees** : 423

Certifications : IATF 16949, ISO14001, Q1, AESE-B, BIQS

TECHNICAL CENTER - DESIGN & DEVELOPMENT

Softwares : • CATIA SolidCAM • Unigraphics Nx DELCAM

AutoCAD

: Capacity to build Tools upto 800 T Tool Room

Injection Moulding Machine

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity range from 30T to 680T Machines 18 nos
- Centralized raw material conveying system with dehumidifiers

PLATING SHOP:

- Plating Window size 1600 mm X 1000 mm.
- Tri Nickel with MPS process, Bright Hexavalent process, Trivalent Chrome in multiple colors and Satin finishes.
- Plating on ABS, PC+ABS.
- Un interrupted Power supply

PAINT SHOP:

■ Painting with conveyorised oven for Emblems, Grills and Garnishes.

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity 30T to 680T Machines 19 nos
- Centralized raw material conveying system with de-humidifiers

PAINT SHOP:

- Wheel cover paint line.
- Maximum capacity of painting for 2,50,000 wheel covers per month.
- Body Colour Painting for Grills & Garnishes.

PLATING SHOP:

- Plating Window size 1600 mm X 1000 mm.
- Tri Nickel with MPS process, Bright Hexavalent process, Trivalent Chrome in multiple colors and Satin finishes.
- Plating on ABS, PC+ABS.
- Un interrupted Power supply

POLYPLASTICS AUTO COMPONENTS PVT. LTD - CHENNAI



25-26, RNS Park, Oragadam, Chennai (TN)

Total Area : 10000 Sq. Mtrs. Covered Area : 2400 Sq. Mtrs.

Employees

: 112 Certifications : IATF 16949, AESE-B

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity 100T to 1600T Machines 5 nos
- Centralized raw material conveying system with de-humidifiers.

PAINT SHOP:

- Paint line for wheel rim covers and small components.
- Maximum capacity of painting for 1,00,000 wheel covers per month.

MANUFACTURING PLANTS



POLYPLASTICS INDUSTRIES(I) PVT. LTD - BAWAL



Plot No. 336, Phase II, Sector 3, IMT Bawal (Rewari), Haryana.

Total Area : 4050 Sq. Mtrs. Covered Area : 5000 Sq. Mtrs.

Employees : 190

Certifications : IATF 16949, ISO14001, OHSAS 18001

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity 100T to 850T Machines 12 nos
- Centralized raw material conveying system with de-humidifiers

PAINT SHOP:

- Wheel cover paint line.
- Maximum capacity of painting for 3,00,000 wheel covers per month.
- Painting for Flat components up to 1200 mm
- Capacity 100T to 850T Machines 12 nos

3D EMBLEM (KROMEX)

DECORATIVE FILM INSERT MOULDING (IMD) HOT STAMPING

POLYPLASTICS DECORATIVE PVT. LTD. - BHIWADI



Plot No. SP-181, Kaharani Indl. Area Bhiwadi, Rajasthan (India)

Total Area : 16000 Sq. Mtrs.
Covered Area : 5000 Sq. Mtrs.
Employees : 700
Certifications : IATF 16949

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity 30T to 1600T Machines 31 nos
- Gas Injection Moulding capacity 220T

PAINT SHOP:

 Body Colour painting line for Grills, Garnishes and Door Handles.

TOOL ROOM:

 Capacity to build Tools upto 350 T Injection Moulding Machine

PLATING SHOP:

- Plating Window size 1600 mm X 1000 mm.
- Tri Nickel with MPS process, Bright Hexavalent process, Trivalent Chrome in multiple colors and Satin finishes.
- Plating on ABS, PC+ABS.
- Un interrupted Power supply

POLYPLASTICS UTTAR BHARAT PVT. LTD - YAMUNANAGAR



E-11, Industrial Area, Yamuna Nagar - 135001 Haryana India

Total Area : 2850 sqmts Employees : 132

Covered Area : 2257 sqmts Certification : ISO 14001, ISO 9001

PRODUCTION FACILITIES

INJECTION MOLDING

- Capacity range from 75T to 660T -Machines 12 nos
- Centralized raw material conveying system with de-humidifiers

PAINT SHOP

- Painting line for wheel covers.
- Maximum capacity of painting for 1,25,000 wheel covers per month

VACUUM METALIZING

- Chamber Size 2000mm x 1800mm
- Paint facility for small vacuum metallized components.

DECORATIVE FILM INSERT MOULDING (IMD)

 State-of-the-art forming Machine brought from Germany.

POLYPLASTICS INDUSTRIES (I) PVT. LTD – SANAND



E-266, Road no. 17, GIDC Sanand-2, Ahmedabad, Gujarat-382110

Total Area : 2000 Sq. Mtrs

Employees : 70

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity ranging from 280T to 450T Machines 4 nos
- Centralized raw material conveying system with de-humidifiers

PAINT SHOP:

- Wheel cover paint line
- Maximum capacity of painting for 1,25,000 wheel covers per month

POLYPLASTICS INDUSTRIES (I) PVT. LTD – DASLANA



Survey No. 1150-1164, Viramgam Vithalapur Road, Daslana, Gujarat-382150

Total Area : 90,000 Sq. Mtrs Covered area : 40,000 Sq. Mtrs

PRODUCTION FACILITIES

INJECTION MOLDING:

- Capacity ranging from 55T to 1000T Machines 20nos
- Centralized raw material conveying system with de-humidifiers

PAINT SHOP:

■ Body Color painting for Grills and Garnishes

PLATING SHOP:

- Plating Window size 1600 mm X 1000 mm.
- Tri Nickel with MPS process, Bright Hexavalent process, Trivalent Chrome in multiple colors and Satin finishes.
- Plating on ABS, PC+ABS.
- Un interrupted Power supply
- 1 line to be commissioned by Dec 2020







Plant in progress Molding Shop Paint Shop

ENVIRONMENT



Tree Plantation at Village Darwa



Adiabatic cooler



Air Scrubbers



Filter Press



Zero discharge System



Solar Cell

CORPORATE SOCIAL RESPONSIBLY



Putting Reflectors on vehicles for Road Safety



Scholarship awarded to students



Contributing towards Quality education in Darwa Sai School

EMPLOYEES INVOLVEMENT



Celebrating Womens day



Celebrating Labour Welfare Month



Distributing Bicycles to Employee

















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